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**A METHOD FOR PREDICTING FRAGMENTATION CHARACTERISTICS
OF NATURAL AND PREFORMED EXPLOSIVE
FRAGMENTATION MUNITIONS**

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CALE MODEL

Numerical simulations presented in this work were performed using the CALE computer program (ref. 1). CALE is a two-dimensional and three-dimensional axial symmetric high rate finite difference computer program based on arbitrary Lagrangian-Eulerian formulation of the governing equations.

The geometry of two problems under the consideration is shown in figure 1. As shown in the figure, upon initiation of the high explosive charge, rapid expansion of high-pressure high-velocity detonation products results in high-strain high-strain-rate dilation of the hardened steel shell, accompanied by the implosion of the copper shaped charge liner that produces a high-speed metal jet moving along the charge's axis of symmetry z .

In addition to specification of the problem geometry and initial and boundary conditions, equations of states and constitutive equations for all materials have to be specified before the solution procedure can be initiated. The explosive was modeled using the Jones-Wilkins-Lee-Baker equation of state employing a set of parameters (ref. 2) resulting from thermo-chemical equilibrium analyses of detonation products with the JAGUAR code. The hydrodynamic responses of the steel shell and the copper liner were modeled using a standard linear polynomial approximation usually employed for metals. The constitutive behavior of these metals was modeled using the Steinberg-Guinan yield-strength model and the von Mises yielding criterion. A standard set of parameters available from Tipton (ref. 3) was employed in the analyses.

Since the extent of dilation of the rapidly expanding steel shell is limited by its strength, at some point the shell ruptures generating a spray of steel fragments moving with trajectories at angles Θ with z -axis. Accordingly, the principal topic of this work will be a numerical model for analytical description of parameters of this spray as functions of the spray angle Θ . In typical explosive fragmentation tests (arena tests), the tested munitions are positioned at the origin of the reference polar coordinate system, and surrounded with series of velocity-measuring screens and fragment-catching witness panels, all at significant distances from the warhead. Accordingly, the fragmentation characteristics are assessed as functions of polar angles Θ' identifying angular positions of these measuring devices. Assuming that the fragment trajectory angles Θ do not change with time (that is the lateral drift of fragments due to air resistance is small) and that definitions of angles Θ and Θ' are approximately identical, the developed model enables prediction of crucial characteristics of explosive fragmenting munitions including the number of fragments, the fragment size distribution, and the average fragment velocities.

THE NATURAL FRAGMENTATION MODEL

The developed natural fragmentation model is based on the Mott's theory of break-up of cylindrical "ring-bombs" (ref. 4), in which the average length of the resulting circumferential fragments is a function of the radius and velocity of the ring at the moment of break-up, and the mechanical properties of the metal. Following Mott and Linfoot (ref. 5), the "random variations" in fragment sizes are accounted through the following fragment distribution relationship

$$N(m) = N_0 e^{-\left(\frac{m}{\mu}\right)^{1/2}} \quad (1)$$

In equation 1, $N(m)$ represents total number of fragments of mass greater than m , μ is defined as one half of the average fragment mass, $N_0 = M / \mu$, and M is the total mass.

In attempting to evaluate the distribution of fragment sizes occurring in the dynamic fragmentation of expanding metal rings, Mott (ref. 4) introduced an idealized model in which the average circumferential fragment lengths are not random but determined by the interaction of stress release waves originating from instantaneous fractures in the body. A schematic of the Mott's model is shown in figure 2a. Assuming that a fracture in the ring is supposed to have occurred first at A_1 and that stress release waves have traveled to points B_1 and \underline{B}_1 , further fractures can no longer take place in regions A_1B_1 and $\underline{A}_1\underline{B}_1$. On the other hand, in the regions B_1B_2 and $\underline{B}_1\underline{B}_2$ the plastic strain is increasing, which increases the probability of fractures at any point in these regions, especially at points $B_1, B_2, \underline{B}_1$, and \underline{B}_2 . Thus, according to Mott's theory the average size of fragments is determined by the rate at which stress relieved regions A_1B_1 and $\underline{A}_1\underline{B}_1$ spread through the plastically expanding ring.

At the moment of fracture, let r be the radius of the ring and V be the velocity with which the shell is moving outwards. Then, according to Mott (ref. 4), the average circumferential length of the resulting fragments is

$$x_0 = \left(\frac{2P_F}{\rho\gamma} \right)^{1/2} \frac{r}{V} \quad (2)$$

In equation 2, ρ and P_F denote the density and the strength, respectively; and γ is a semi-empirical statistical constant determining the dynamic fracture properties of the material.

Given that the shape and the average fragment lengths are known, the idealized averaged fragment mass can be calculated. For example, assuming approximately cubic-shaped fragments, μ takes the following form

$$\mu = \frac{1}{2} \rho x_0^3 \quad (3)$$

A schematic for the newly developed technique integrating CALE-code analyses with Mott's fragmentation model is shown in figure 2b. The details of this technique are as follows. For computational purposes, the shell is discretized into a finite number of short "ring" segments, N . For each discrete ring element j , uniform field variables are assumed. Accordingly, the masses, the velocities and radii of ring segments j are defined by the mass averages of the respective parameters:

$$m_j = \sum_{L_j} m_i \quad (4)$$

$$v_j = \frac{\sum_{L_j} v_i m_i}{m_j} \quad (5)$$

$$r_j = \frac{\sum_{L_j} R_i m_i}{m_j} \cdot \frac{1}{\sin \Theta_j} \quad (6)$$

$$\Theta_j - \frac{\pi}{2N} \leq \Theta_i < \Theta_j + \frac{\pi}{2N} \quad (7)$$

In equations 4 through 6, m_i , v_i , and R_i denote the mass, the velocity, and the radial coordinate of the i -th computational cell from the CALE-code generated data. L_j denotes a number of computational cells contained in the j -th ring segment. Θ_j denotes the Θ -angle that corresponds to the j -th ring segment given by

$$\Theta_j = \frac{\pi}{2N} \cdot \left(j - \frac{1}{2} \right) \quad (8)$$

For each computational cell i , the velocity v_i and the Θ -angle Θ_i are calculated respectively by

$$v_i = \sqrt{v_{zi}^2 + v_{Ri}^2} \quad (9)$$

and

$$\Theta_i = \arctan \frac{v_{Ri}}{v_{zi}} \quad (10)$$

In equations 9 and 10, v_{zi} and v_{Ri} denote the axial and the radial velocity components from the CALE-code generated data.

Given that the velocities and the radii of ring segments j are determined through equations 5 and 6, the resulting fragment size distributions can be calculated through the following relationships

$$N_j(m) = N_{0j} e^{-\left(\frac{m}{\mu_j}\right)^{1/2}} \quad (11)$$

$$\mu_j = \sqrt{\frac{2}{\rho}} \left(\frac{P_F}{\gamma} \right)^{3/2} \left(\frac{r_j}{V_j} \right)^3 \quad (12)$$

$$N_{0j} = \frac{m_j}{\mu_j} \quad (13)$$

THE NATURAL FRAGMENTATION ANALYSES: THE RESULTS

The fundamental assumption of all fragmentation analyses presented in this work was that the fragmentation occurs instantly throughout the entire body of the shell. Following Mott's critical fracture strain concept (ref. 4) and assuming that for given shell geometry and materials, the shell fragmentation time is a function of the cumulative dilatational plastic strain in the shell, the shell fragmentation time can be conveniently expressed in terms of the global shell dilatational properties. Given that in a typical fragmentation munition device the explosive is tightly confined inside the shell, the cumulative strains of the expanding explosive and the surrounding shell are nearly proportional. Accordingly, the critical fracture strain at the moment of the shell break-up may be conveniently measured in terms of the high explosive detonation products volume expansions, V/V_0 . The developed technique had been validated employing experimental data from the cylindrical-shell charge shown in figure 1a. As shown in figures 3 through 7, this relatively simplistic model remarkably accurately predicts the fragment spray experimental data.

Figures 3 and 4 show the effect of the shell fragmentation time on the fragment spray mass and velocity distribution functions. The seemingly significant disagreement between the experimental velocities and the analyses for $\Theta \leq 15$ deg is due to deliberate omission of the shaped charge jet data from the fragmentation analyses; mainly because of the minimal contribution to the fragment-spray lethality. Accordingly, the copper shaped charge jet had been neglected in all fragmentation analyses, although included in the CALE model in order to maintain proper explosive confinement parameters. As shown in figures 3 and 4, varying the shell fragmentation time from approximately $5 \mu\text{s}$ (at which the detonation products had expanded approximately 1.8 times its original volume, $V/V_0 \approx 1.8$) to approximately $30 \mu\text{s}$ ($V/V_0 \approx 31.9$), the changes in the fragment spray angles Θ were rather small, while the fragment spray velocities were affected rather significantly. As shown in figure 4, delaying the moment of the shell break-up had resulted in considerable increases of the fragment spray velocities, apparently due to the prolonged "pressurized" interaction with expanding detonation products that increased the total momentum transferred to the shell.

As shown in figures 3 and 4, the analyses reasonably accurately reproduce overall shapes of the fragment spray mass and velocity distribution curves, including the principal (that is the maximum lethality) peak at $\Theta \approx 90$ deg. The disagreement between the analyses and the 45-deg and the 60-deg fragment spray mass spikes is due to fragments from the shaped charge liner-retaining ring, which had not been included in the CALE model, mainly because of the minimal effect on the overall fragment lethality.

Figures 5 and 6 show plots of the number of fragments in the fragment spray as functions of the fragment size m/μ , the spray angle Θ , the shell fragmentation time, and the dynamic fracture parameter γ . As shown in the figures, increases in the parameter γ had resulted in increases of the number of fragments N , both for the $N - m/\mu$ and the $N - \Theta$ relationships. These results are in agreement with the Mott's theory (ref. 4), according to which the parameter γ defines the probability of fracture in the plastically expanding shell determining the number of breaks in the circumferential direction.

As shown in figure 5, a series of values of the parameter γ were obtained by fitting the analytical fragment size distribution functions, equation 11, with the experimental data, all analyses repeated for each assumed shell fragmentation time. As shown in the figure, nearly identical fragment distribution curves had resulted from both the 8 μ s ($V/V_0 \approx 3.0$) and the 20 μ s ($V/V_0 \approx 14.1$) fragmentation times. The accepted shell fragmentation time was determined from the high-speed photographic data of Pearson (ref. 6). Following Pearson (ref. 6), the fragmentation of shells with cylindrical geometries (similar to that considered in this work) occurs approximately at three volume expansions, the fragmentation being defined as the instant at which the detonation products first appear as they emanate from the fractures in the shell. Accordingly, the accepted shell fragmentation was approximately 8 μ s ($V/V_0 \approx 3.0$) and the value of $\gamma = 12$ was selected for all further analyses.

Figure 7 shows a plot of the number of fragments with mass greater than 3 grains versus the spray angle Θ , which is a principal lethality parameter of the fragment spray of the munition. The disagreement between the analyses and small spikes at 45 deg and 60 deg is due to fragments from the shaped charge liner-retaining ring, which had not been included in the CALE model, mainly because of the minimal effect on the overall fragment lethality. The disagreement between the analyses and the spike at 155 deg is due to fragments from a rotating band that had not been included in the CALE model. As shown in the figure, given a relatively crude assumption of the shell fragmentation time, the overall agreement between the analyses and the experimental data is rather remarkable.

PREFORMED FRAGMENTATION MODELING

Figures 8 and 9 show plots of fragment velocities and number of fragments versus the spray angle Θ for a preformed fragment spray generated by the spherical-shell explosive charge shown in figure 1b. As shown in figure 8, the spherical-shell charge produces approximately uniform fragment spray with fragment velocities increasing with the delayed shell break-up time. Figure 9 shows a plot of number of fragments with approximately 3-grain fragment sizes versus the spray angle Θ . Assuming an ideally uniform fragment size distribution, the number of fragments in the preformed-fragment spray is

$$N_j = \frac{m_j}{2\mu_0} \quad (14)$$

where μ_0 is one half of the mass of the preformed fragment and m_j is the mass of the j -th ring segment.

SUMMARY

New methodology for simulating performance of explosive fragmentation munitions presented in this work integrates three-dimensional axisymmetric hydrocode analyses with analytical fragmentation modeling. The newly developed computational technique is applied to both the natural and preformed explosive fragmentation munitions problems. The developed model remarkably accurately predicts the fragment spray experimental data.

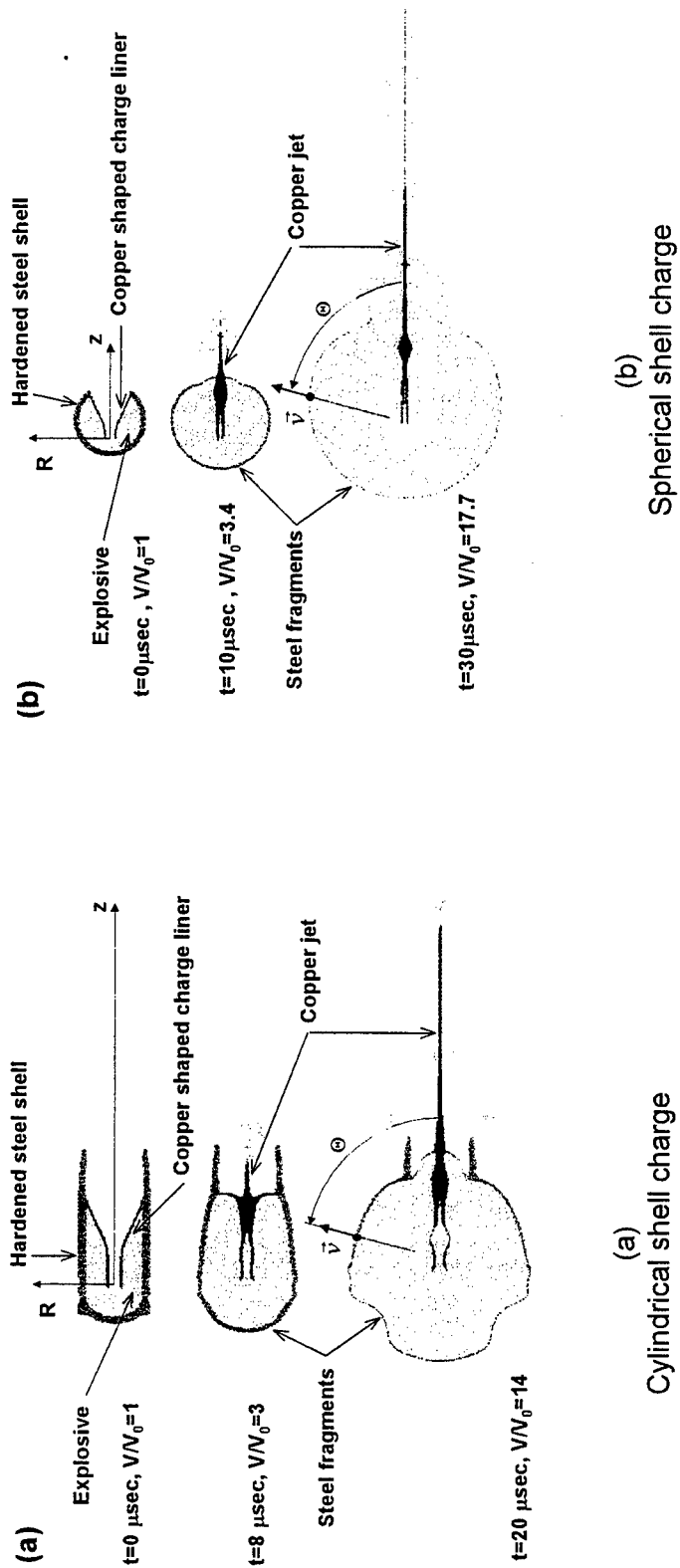


Figure 1
Results of CALE-code modeling: initial configuration and CALE's predictions following the explosive detonation initiation

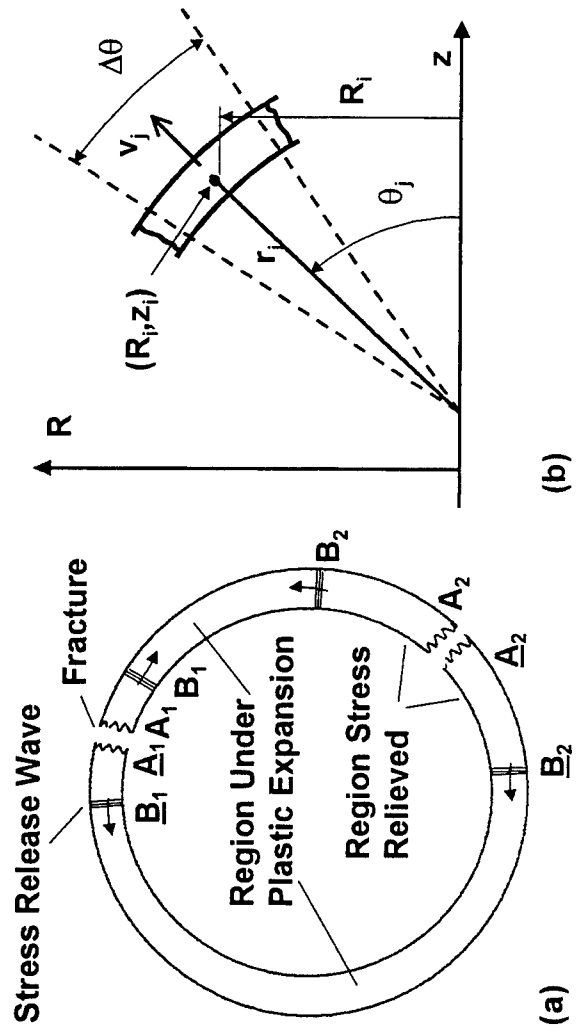


Figure 2
Natural fragmentation model schematic

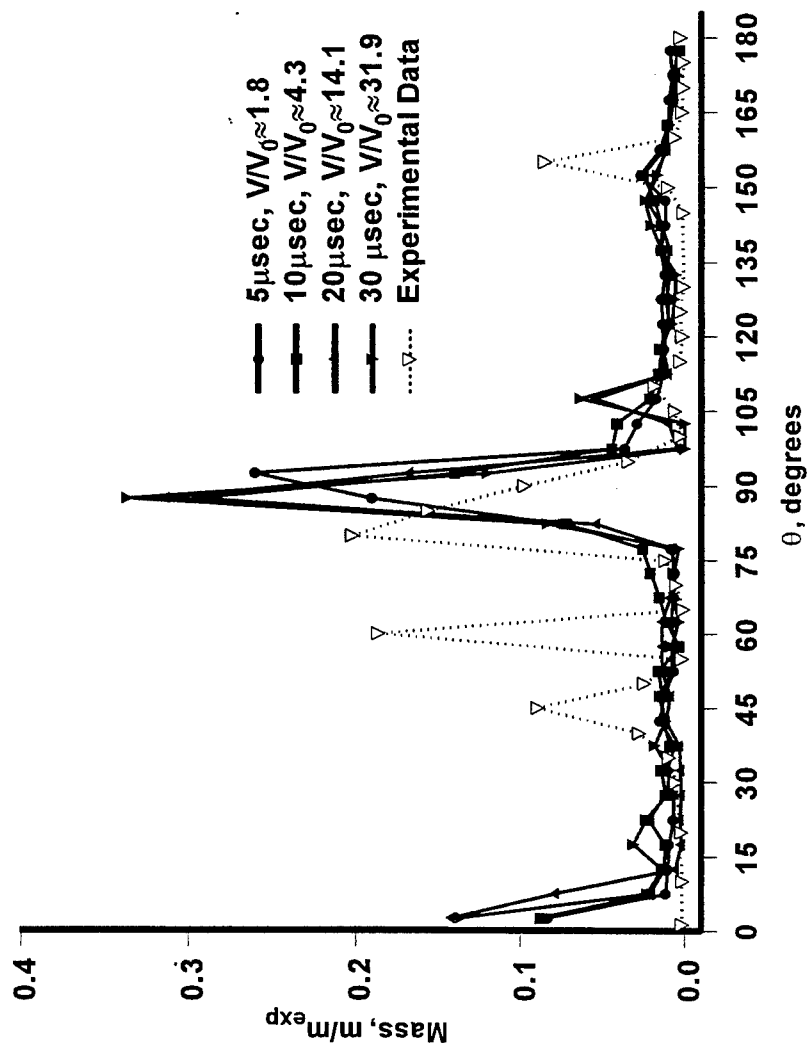


Figure 3
Fragment mass distribution versus spray angle θ for varying fragmentation times

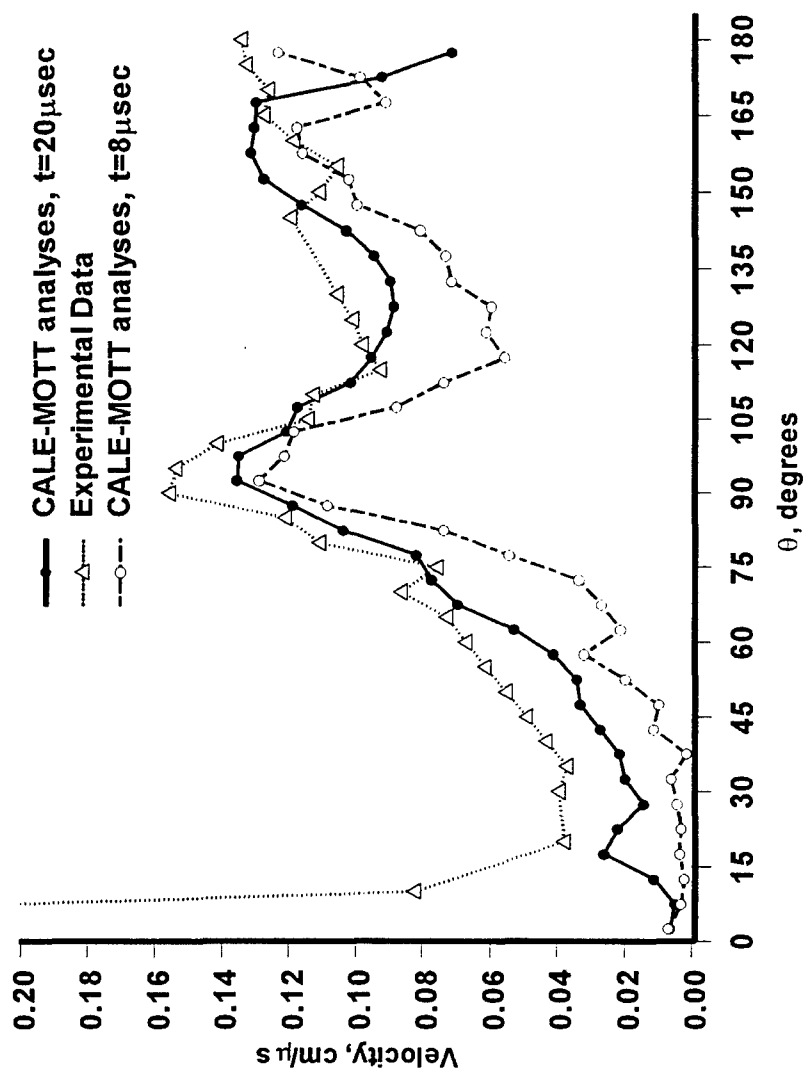


Figure 4
Fragment velocity distribution versus spray angle θ

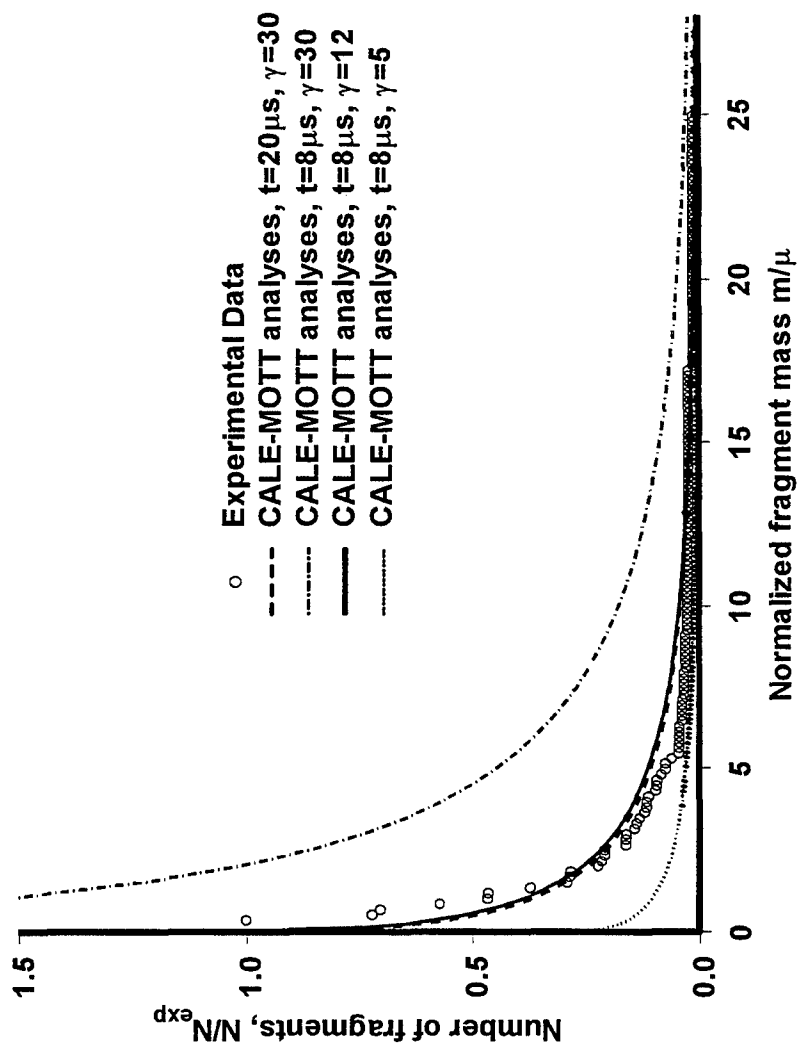


Figure 5
Cumulative number of fragments in the fragment spray versus the fragment size m/μ

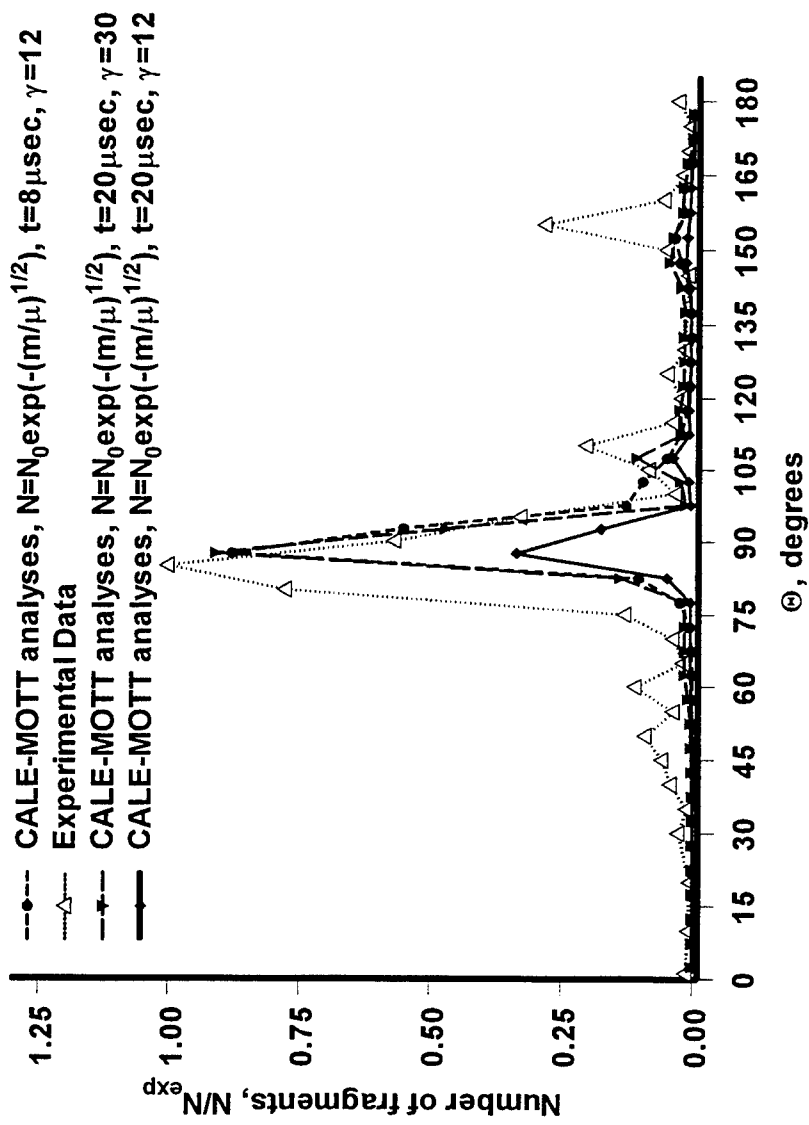


Figure 6
Number of fragments in the fragment spray: varying the shell fragmentation time and the γ

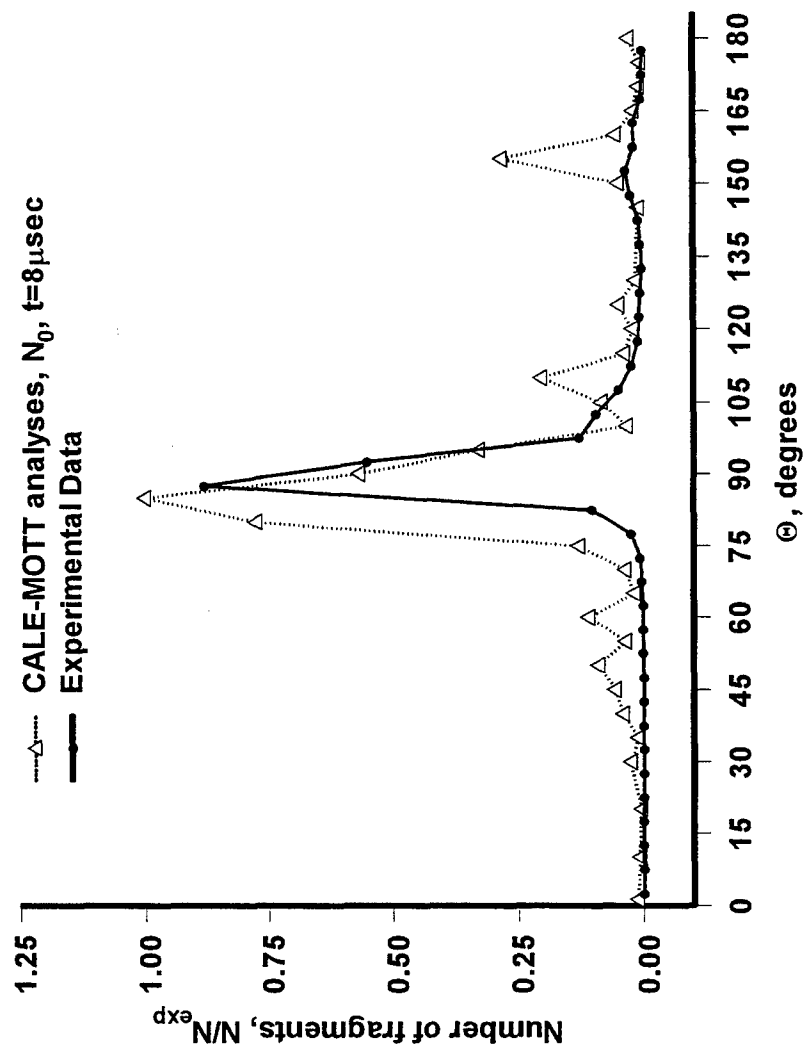


Figure 7
Number of fragments with mass greater than 3 grains versus spray angle Θ

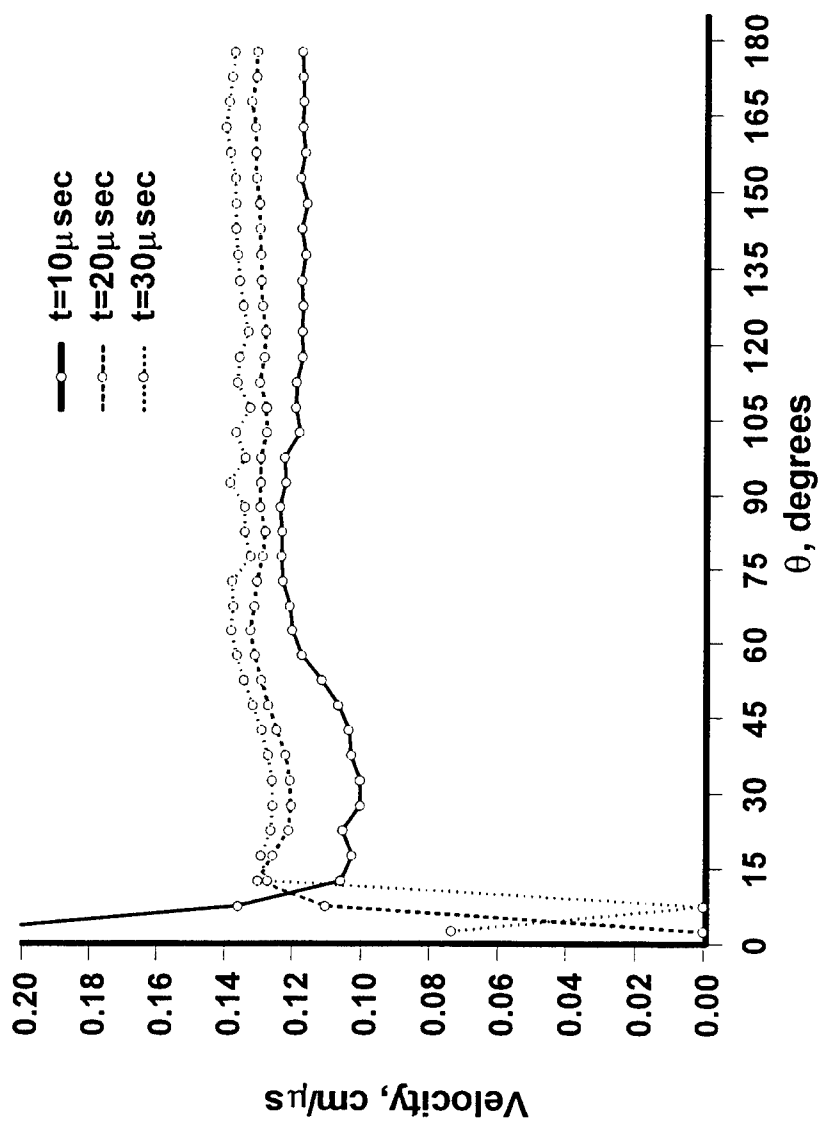


Figure 8
Fragment velocity distribution versus spray angle θ for a spherical-shell charge

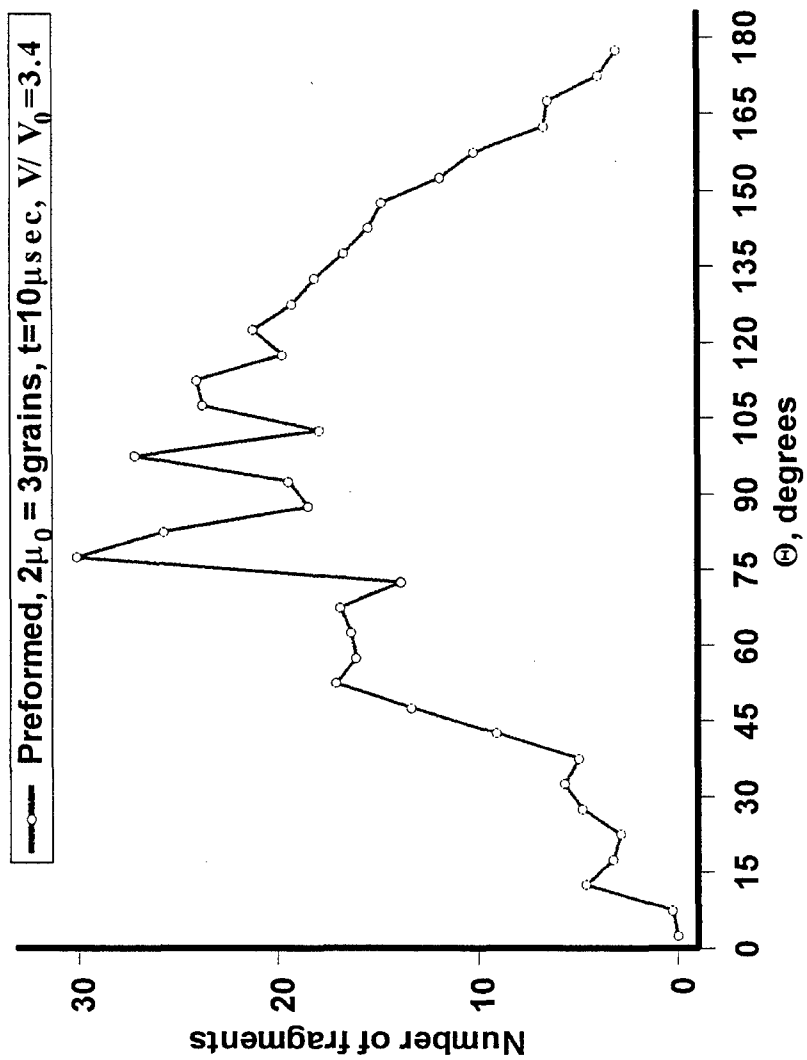


Figure 9
Number fragments versus spray angle Θ for a spherical shell charge with preformed 3-grain fragments

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